

ASXf Gen02

Dart Aerospace Ltd.

Date: Friday, 19/01/2007 8:50:33 AM  
User: Linda Lacelle

### Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HAT SECTION	
Job Number	: 30325		Part Number	: G106063	
Estimate Number	: 12646		Drawing Number	: G10606 REV A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 19/01/2007	S.O. No. :	Drawing Revision	: A	
Prsh Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 26/01/2007	Qty: 10 Um: Each
Previous Run	:				
Written By	:	W			
Checked & Approved By	:				
Comment	: Est Rev:A New Issue 07-01-16 JLM				

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S032	5052-H32 .032 Sheet	
		Comment: Qty.: 0.8747 sf(s)/Unit Total : 8.7465 sf(s) 5052-H32 .032 Sheet *****GRAIN ALONG 5***** BATCH: m15031	 <i>m1 07 01 23</i>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg G10606 Dwg Rev: A Prog Rev: A 2-Deburr if necessary	 <i>07 01 23</i> <i>07/01/23</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <i>m1 07 01 23</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	 <i>07/01/23</i>
5.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE FORM AS PER DWG G10606	 <i>SB JK</i> <i>07/01/23</i> R

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAT SECTION

Job Number: 30325

Part Number: G106063

Job Number:

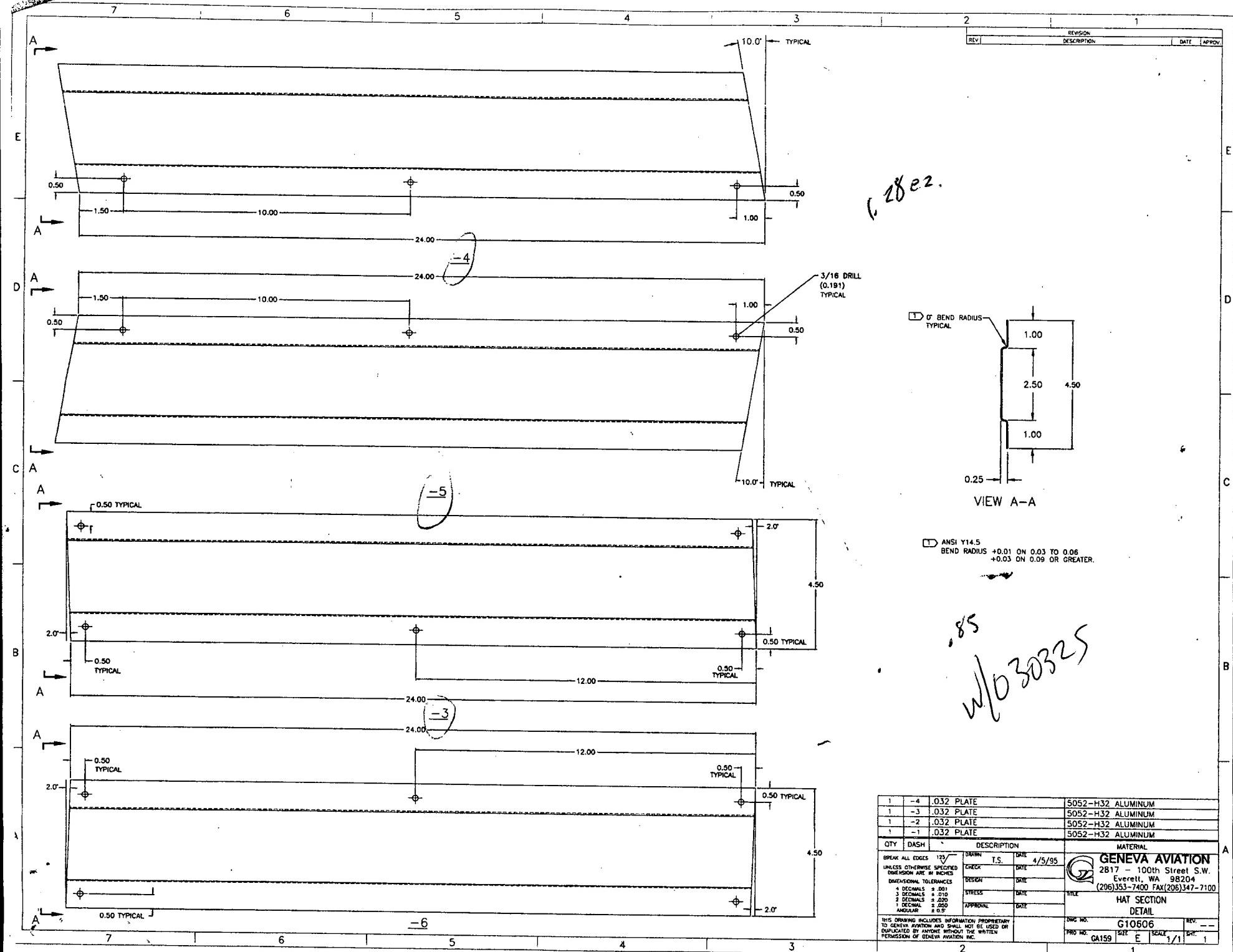


Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
<p><b>Comment:</b> INSPECT WORK TO CURRENT STEP</p>		
7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
<p><b>Comment:</b> HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1</p>		
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
<p><b>Comment:</b> INSPECT POWDER COAT/CHEMICAL CONVERSION</p>		
9.0	PACKAGING 1	PACKAGING RESOURCE #1
<p><b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: _____</p>		
10.0	QC21	FINAL INSPECTION/W/O RELEASE
<p><b>Comment:</b> FINAL INSPECTION/W/O RELEASE</p>		

Job Completion



19/01/2007



DART AEROSPACE LTD	Work Order:	30325
Description: HAT Section	Part Number:	G106063
Inspection Dwg: G10606 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      X Prototype

Measured by:	<i>MW</i>	Audited by:	<i>AA</i>	Prototype Approval:	
Date:	07/01/23	Date:	07/01/23	Date:	

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

## L Lacelle

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**From:** Bill Beckett [bbeckett@dartaero.com]  
**Sent:** January 30, 2007 11:14 AM  
**To:** 'Jean-Luc Menard'  
**Cc:** 'Linda Lacelle (Linda Lacelle)'; chris.bonar@genevaaviation.com; jeff@darths.com  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

JL,  
Geneva will be taking care of the G10606 parts.  
Bill

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**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** January 30, 2007 7:38 AM  
**To:** chris.bonar@genevaaviation.com  
**Cc:** BILL B (BILL B); Linda Lacelle (Linda Lacelle)  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Morning Chris,  
Any news on the G10606 parts yet, Ethel has been inquiring about them.  
Jean-Luc

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**From:** chris.bonar@genevaaviation.com [mailto:chris.bonar@genevaaviation.com]  
**Sent:** Friday, January 26, 2007 10:22 AM  
**To:** 'Jean-Luc Menard'  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Sorry I did not get back to you on this, thanks for the reminder, I'm the only engineer around here and it gets very busy.

I'm still finding out about the G10606 parts.

For the G10604 parts, the rivet size is a #4 flat head. Make the hole .129 dia, give it a 100° c'sink with a .225 dia. The other holes are to be #40, .098 dia, although the drawing does callout .128 dia as a ref dim, make them .098 anyway. They get drilled out to #30 at installation.

Chris

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**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** Friday, January 26, 2007 6:56 AM  
**To:** chris.bonar@genevaaviation.com  
**Cc:** jeff@darths.com; BILL B (BILL B); Linda Lacelle (Linda Lacelle)  
**Subject:** G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Chris,  
Any news on these parts? We would like to move forward quickly and need your help.  
I await your phone call.  
Jean-Luc